| Caramel |
|----------------------------|
| Nuts |
| Cereals |
| Cocoa |
| Coffee |
| Brown Others |
| Mint |
| Dairy |
| Vanilla |
| Vegetable |
| Spices/Herbs |
| Allium |
| Meat |
| Savory Others |
| Citrus |
| Red Fruit |
| Yellow Fruit |
| Tropical Fruit |
| Fruit Others |
| Sweet Others |
| Alcoholics |
| Sweet Others Alcoholics |

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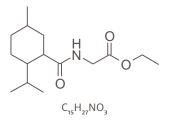
SYMCOOL® WS-5

| Identity | |
|-------------------------|------------|
| EC Flavoring Regulation | flavoring |
| 1334/2008 | substance |
| FEMA | 4309 |
| FLAVIS | 16.111 |
| JECFA | 1776 |
| CAS | 68489-14-5 |
| | 39668-74-1 |
| GB | S1417 |
| Kosher Status | certified |
| Halal Status | certified |

Taste High Intensity, Cooling, Fresh Cooling Longevity 30 ppm in 3% sugar solution Strength Min. → 0 5 10 15 20

Chemical structure

N-(Ethoxycarbonylmethyl)-3-pmenthanecarboxamide



| Flavor Use | |
|---------------------------------|--|
| Dosage in 3 % Sugar Solution | 30 ppm |
| Useful in | mint, dairy, vanilla, spices/herbs, citrus, fruits, alcoholics |
| Use Level in Food | 1-1500 ppm |

| Product data | |
|------------------------|--------------------|
| GC Purity | min. 99% |
| | (sum of isomers) |
| Appearance | crystalline powder |
| Flash Point | approx. 100°C |
| Melting Point | 80.0 – 82.0 °C |
| Boiling Point | approx. 151°C |
| Molecular Weight g/mol | 269.38 |
| Stabilizer | no |
| Natural Occurrence | no |

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